

Bending machine Trumpf TrumaBend V 85S

Year: 1999
Press force: 85 to
Bending length: 2540 mm



Manufacturer:	Trumpf
Type:	V 85S
Year:	1999
Working hour:	approx.42000h
Bending length:	2540 mm
Press force:	85 to
Control:	Delem
Stroke:	215 mm
Beam entry:	385 mm
Distance between side frames:	1750 mm
Throat:	410 mm
Y-rapid speed:	200 mm/s
Y-operating speed:	1-10 mm/s
Y-return speed:	135 mm/s
Operating height:	1050 mm
Length:	2700 mm
Width:	2000 mm
Height:	2400 mm
Weight:	9,5 to

Standard equipment

- Stable machine frame as a welded, all-steel construction
- Ram (press beam), highly resistant to torsional forces
- Electrohydraulic downstroke drive via proportional valves
- Modern block hydraulics
- CNC backgauge with rack-and-pinion drive, for X and R axis
- safe adjustment of stop fingers from the front
- "Modufix" upper tool clamping system, manual
- Lower tool holder for single-V dies, manual clamping, programmable shifting

Additional equipment

- 6 axis backgauge system
- Upper tool clamping, hydraulic
- Lower tool clamping, hydraulic
- 1 bending aid
- some tooling