

Punching machine Amada AC-255 NT

Year: 2009



Technical data:

Amada AC 255 NT

Control: AMNC-F

Punching force: 200kN

Working area X/Y: 1270 x 1270 mm

With repositioning: 2540 x 1270 mm

Max. sheet thickness: 3,25 mm (mild steel)

Max. table loading weight: 150 kg

Feed rate X/Y: 80 / 60 m/min (100 m/min simultaneous)

Positioning tolerance: +/- 0,1 mm

Number of stations in turret: 51

AutoIndex stations: 4 (3 x B, 1 x C)

Feed rate turret: 30 1/min

Max. number of hits: 480/min

Machine frame: Bridge frame

Punching drive: servo-electric Twin Drive

Drives turret + table: AC-Servo motors

Clamps: pneumatical

Electrical connection: 400V / 19KVA / 50A / 50Hz

Electrical consumption: 0,7kW (standby mode) – 3,5kW (average)

Air consumption machine: 500 l/min (inclusive Air-Blow)

Machine weight: 12 to

Options:

- Brush table



